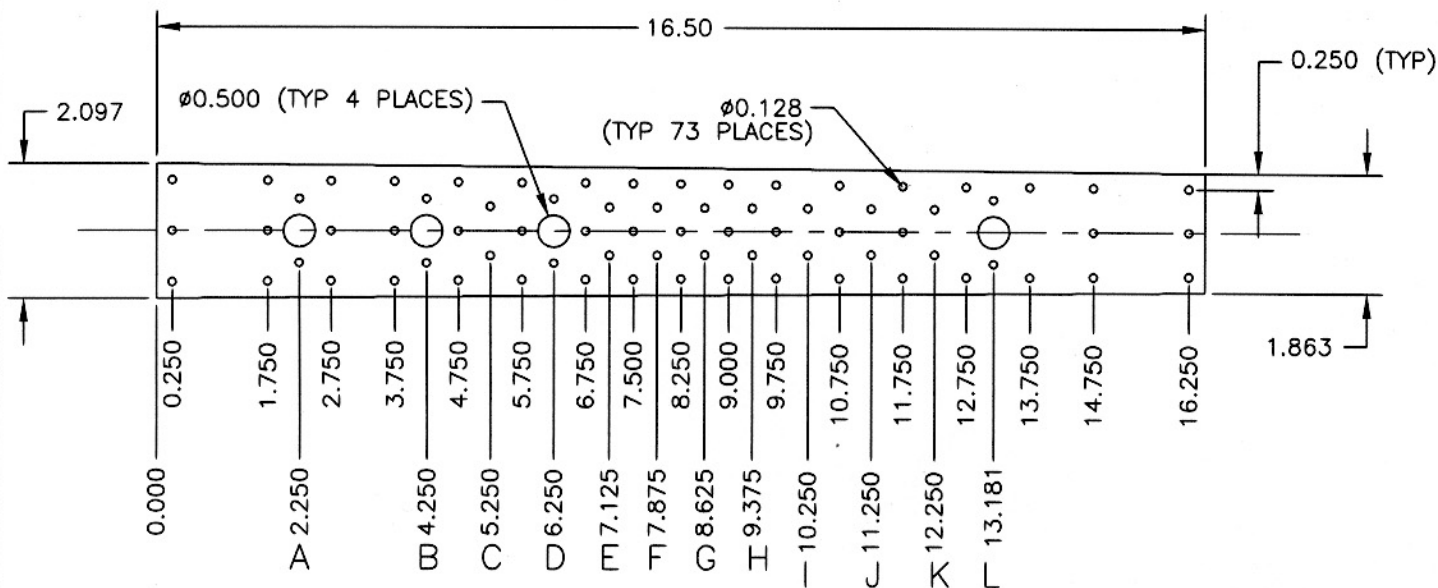




DESIGN RHH		DRAWN BY CP		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED RHH		APPROVED KE		DRAWING NO. D2836	
DATE 98.09.23		TITLE 427 FORWARD WEB DOUBLER		REV. A SHEET 1 OF 1	
A		98.09.23		SCALE 1:3	



DRILLING NOTES

DISTANCE FROM EDGE:

HOLE A:	0.533
HOLE B:	0.518
HOLE C:	0.631
HOLE D:	0.504
HOLE E:	0.624
HOLE F:	0.621
HOLE G:	0.619
HOLE H:	0.616
HOLE I:	0.613
HOLE J:	0.609
HOLE K:	0.606
HOLE L:	0.455

RELEASED
99.03.01 DS

MATERIAL: 6061-T6, 0.063 THICK.
FINISH: ACID ETCH, ALODINE PER DART QSI 005 4.1
TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED